



# HSS DRILL BIT SET

Product Catalog

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This is a high-speed steel (HSS) drill bit set featuring 25 metal-cutting bits ranging from 1mm to 13mm.

These drill bits are a professional-grade choice for drilling into materials like steel, aluminum, brass, cast iron, and hard plastics.

### Features

- Includes 25 drills from 1 mm to 13 mm x 0.5 mm in a plastic case
- Top angle of 130° with self-centering split-point tip for quick cutting and perfect centering
- Drill bits have a cylindrical shank (shank equal to drill bit diameter) and designed for use in drill stands and drill drivers
- High-speed steel (HSS) drill for drilling in bronze, brass, carbon steel, cast iron, alloy steel and stainless steel
- Manufactured to DIN 338 N
- High-speed steel (HSS) with ground flutes
- Long lasting performance
- Top angle 130° & Split-Point



| PRODUCT | SIZE   |  g |
|---------|--------|---------------------------------------------------------------------------------------|
| SC-209  | 1-13mm | 1200 g                                                                                |

| Ø (mm) | Aluminium (~70) | Mild Steel (~30) | Cast Iron (~25) | Stainless (~12) |
|--------|-----------------|------------------|-----------------|-----------------|
| 1      | 22280           | 9550             | 7960            | 3820            |
| 2      | 11140           | 4775             | 3980            | 1910            |
| 3      | 7430            | 3180             | 2650            | 1275            |
| 4      | 5570            | 2385             | 1990            | 955             |
| 5      | 4455            | 1910             | 1590            | 765             |
| 6      | 3715            | 1590             | 1325            | 635             |
| 7      | 3185            | 1365             | 1135            | 545             |
| 8      | 2785            | 1195             | 995             | 480             |
| 9      | 2475            | 1060             | 885             | 425             |
| 10     | 2230            | 955              | 795             | 380             |
| 11     | 2025            | 870              | 725             | 350             |
| 12     | 1855            | 795              | 665             | 320             |
| 13     | 1715            | 735              | 610             | 295             |

