



HSS COBALT DRILL BIT SETS

Product Catalog

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HSS Cobalt drill bit sets are engineered for extreme durability and high-heat applications, making them a step up for heavy-duty metalwork. Unlike standard HSS-G bits, which are ground for precision in general-purpose drilling, cobalt bits are alloyed with 5% (or more) cobalt to maintain their hardness at high temperatures.

Features

- 5% Cobalt High-Performance HSS-E Drill bits.
- High-Temperature strength without sufficient coolant
- 135° non-slip split point for precise centering
- Direct drilling without the need for prior centering or drilling a pilot hole
- Cuts faster and lasts longer than regular HSS drill bits
- 0.5 mm increments



PRODUCT	SIZE	GRADUATION
SC-210	1-13mm	0.5mm

Ø (mm)	Aluminium (~80)	Mild Steel (~35)	Cast Iron (~28)	Stainless (~18)
1	25460	11140	8910	5730
2	12730	5570	4460	2865
3	8490	3715	2970	1910
4	6370	2785	2230	1430
5	5090	2230	1785	1145
6	4245	1855	1485	955
7	3640	1590	1275	820
8	3185	1395	1115	715
9	2830	1240	990	635
10	2545	1115	890	575
11	2315	1015	810	520
12	2120	930	745	475
13	1960	855	685	440

